

SAV 220.30

PERMANENT MAGNETIC PALLETS

Transverse pole pitch $P = 1.9 \text{ mm}$



APPLICATION

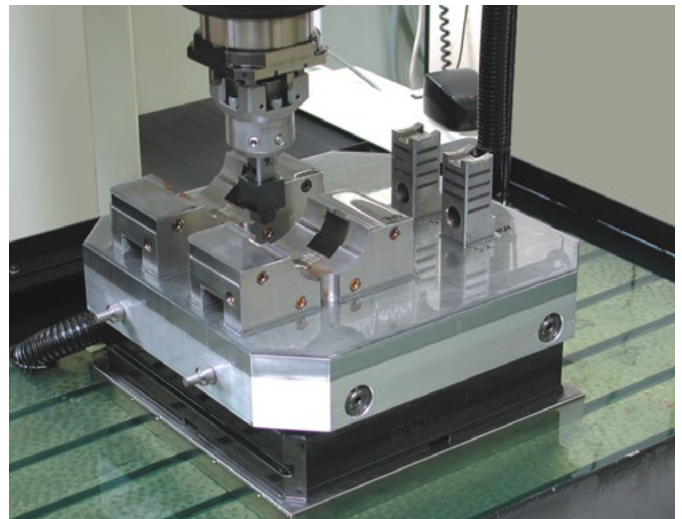
In conjunction with zero-point workholding systems. Can be adapted to most systems.

MATERIAL

Aluminium main body with steel 1.0037/1.4571 pole plate

TECHNICAL DATA

- Tapped holes for stop bars and stop brackets possible.
- Magnetic field height: 4 mm
- Wear layer of the pole plate: 3 mm
- Rated holding force: 80 N/cm²
- Pole pitch: 1.9 mm



mm				Qty.	kg
A	B	C*	D	Control points	Weight
240	240	46	204	1	19.0
280	280	67	230	2	25.0
320 ¹⁾	320	60	250	1/2	32.0

* Exact dimension is determined through the reference system.
¹⁾ With 45° chamfers on the corners for pallet changer

* Dimension C is a guide value and is determined exactly through the reference system.

ORDERING EXAMPLE

Designation SAV no. - A x B - control points - reference system - adaptation
 Permanent magnetic pallet SAV 220.30 - 320 x 320 - 1 - reference system - adaptation