SAV 248.03 LAMINATED TOP PLATES

For placing on magnetic chucks with parallel pole pitch

APPLICATION

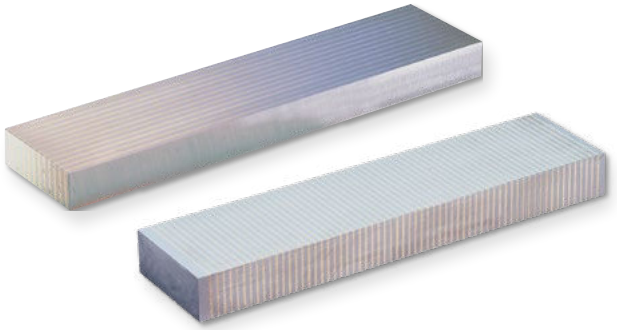
For placing on magnetic chucks with parallel divisions to conduct the magnetic field into the workpiece.

DESIGN

Attaching to a magnet upon agreement.

TECHNICAL DATA

- Pole pitch: 3 mm steel, 1 mm brass
- Profile depth: Max. 8 mm

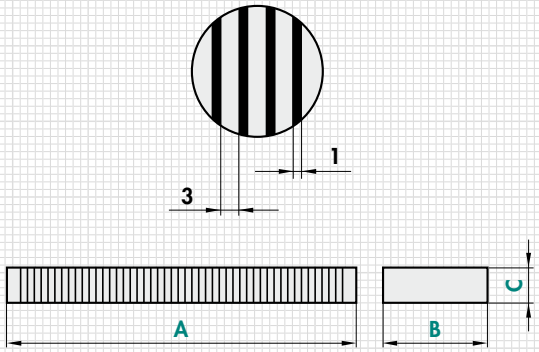


mm			kg
A	B	C	Weight
320	75	25	4.8
650	75	25	9.8
320	100	40	10.1
650	100	40	20.5

Design with longitudinal pole pitch

mm			kg
A	B	C	Weight
250	75	25	3.8
500	75	25	7.5
250	100	25	5.0
500	100	25	10.0
400	75	25	6.0
250	75	40	6.0
500	75	40	12.0
200	100	40	6.4
400	100	40	12.8
500	100	40	16.0

Version with transverse pole pitch



ORDERING EXAMPLE

Designation	SAV no. - A x B x C
Laminated top plate	SAV 248.03 - 400 x 100 x 40

SAV 248.40 CLAMPING STRIPS

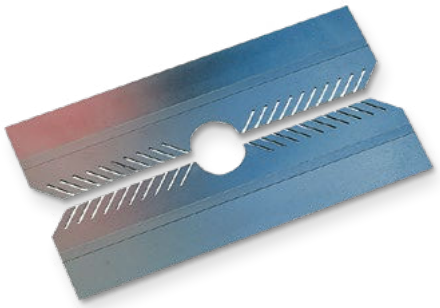
For chucking non-magnetic workpieces

APPLICATION

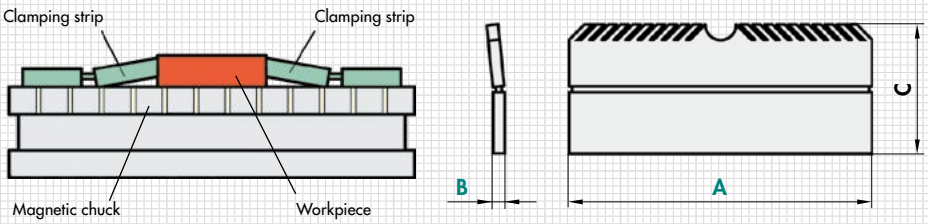
For secure chucking of non-magnetic materials on magnets.

DESIGN

The clamping strips are made of ferromagnetic metal and have a spring-loaded strip on the long side which presses the workpiece onto the contact surface when the magnet is activated (hold-down effect).
Delivered in pairs. Size 100 x 4 without workpiece stop, all other sizes with workpiece stop.



mm			kg
A	B	C	Weight
100	4.0	45	0.3
150	1.0	40	0.1
150	1.6	43	0.2
150	2.8	43	0.35
250	3.7	52	0.7



ORDERING EXAMPLE

Designation	SAV no. - A x B
Clamping strip	SAV 248.40 - 250 x 3.7