SAV 248.60 LAMINATED BLOCKS

For placing on magnetic chucks with parallel pole pitch

APPLICATION

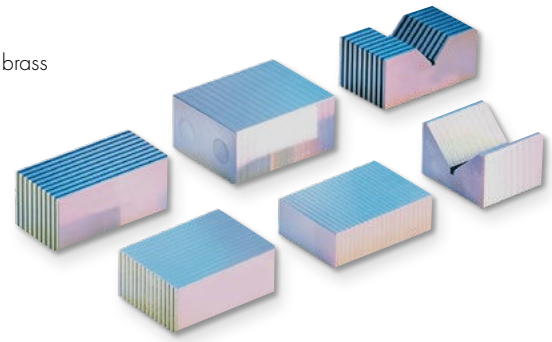
In conjunction with magnetic chucks for parallel pole division direction for machining irregular workpieces.

DESIGN

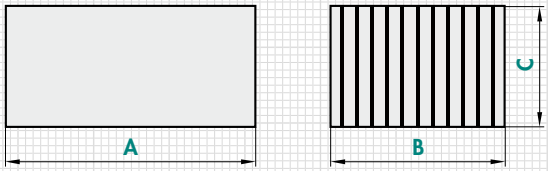
Longitudinal and transverse pole pitch and prisms.

TECHNICAL DATA

- Pole pitch: 3 mm steel, 1 mm brass
- Profile depth: Max. 8 mm



mm					kg
A	B	C	Pole direction	Design	Weight
65	60	40	Transverse pole (Q)	Prism (P)	0.8
72	45	22	Transverse pole (Q)	Flat (E)	0.5
75	60	30	Longitudinal pole (L)	Flat (E)	0.7
80	60	30	Transverse pole (Q)	Flat (E)	0.7
80	80	50	Transverse pole (Q)	Flat (E)	2.5
90	62	33	Longitudinal pole (L)	Flat (E)	0.8
100	50	40	Longitudinal pole (L)	Flat (E)	1.7
100	50	40	Longitudinal pole (L)	Prism (P)	1.0
100	70	41	Transverse pole (Q)	Flat (E)	2.1
100	70	48	Longitudinal pole (L)	Flat (E)	2.7
120	80	50	Transverse pole (Q)	Flat (E)	3.8



ORDERING EXAMPLE

Designation	SAV no. - A x B x C - pole direction - version
Laminated block	SAV 248.60 - 75 x 60 x 30 - L - E

SAV 248.61 LAMINATED BLOCK (SET)

In plastic case

APPLICATION

In conjunction with magnetic chucks for machining irregular workpieces.

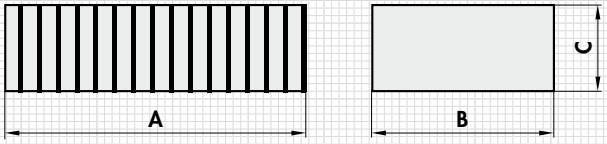
DESIGN

Chuck block set with longitudinal and transverse pole pitch and prisms in a case.

TECHNICAL DATA

- Pole pitch: 3 mm steel, 1 mm brass
- Profile depth: Max. 8 mm
- Total weight: 7.6 kg

mm				
A	B	C	Design	Number of pole blocks
56	32	15	Transverse pole	2 x
96	57	26	Transverse pole	2 x
96	53	22	Longitudinal pole	2 x
56	68	47	With prism	2 x



ORDERING EXAMPLE

Designation	SAV no.
Laminated block (set)	SAV 248.61