



Product technical data VF 4525

Travels

X-axis [mm]	4.500
Y-axis [mm]	2.500
Z-axis [mm]	1.500

Optional spindle / head

Type	F2F
Power (S1/100%) [kW]	25
Power (S6/40%) [kW]	32
Torque (S1/100%) [Nm]	194
Torque (S6/40%) [Nm]	239
Speed [1/min]	10.000
Tool holder	HSK - A100
Spindle tilting [°]	-2/+92
Head rotation [°]	-240/+240
Reinforcement (tilting axes) [Nm]	17.200
Reinforcement (pivot axes) [Nm]	15.000
Positioning step [°]	0,001

Optional spindle / head

Optional spindle / head

Type	F4F / F5F
Power (S1/100%) [kW]	40
Power (S6/40%) [kW]	52
Torque (S1/100%) [Nm]	350
Torque (S6/40%) [Nm]	468
Speed [1/min]	10.000
Tool holder	HSK - A100
Spindle tilting [°]	-50/+95
Head rotation [°]	-240/+240
Reinforcement (tilting axes) [Nm]	17.200
Reinforcement (pivot axes) [Nm]	15.000
Positioning step [°]	continuous / 0,001

Optional spindle / head

Type	U2C
Power (S1/100%) [kW]	33
Power (S6/40%) [kW]	40
Torque (S1/100%) [Nm]	1000
Speed [1/min]	5.000
Tool holder	HSK 50 / HSK - A100
Spindle tilting [°]	-185/+185
Head rotation [°]	-185/+185
Reinforcement (tilting axes) [Nm]	3.000
Positioning step [°]	0,001

Optional spindle / head

Type	T30C
Power (S1/100%) [kW]	40
Power (S6/40%) [kW]	50
Torque (S1/100%) [Nm]	248
Torque (S6/40%) [Nm]	314
Speed [1/min]	14.000
Tool holder	HSK - A100
Spindle tilting [°]	-110/+110
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	8.000
Reinforcement (pivot axes) [Nm]	6.500
Positioning step [°]	continuous

Optional spindle / head

Type	T21C
Power (S1/100%) [kW]	42
Power (S6/40%) [kW]	50
Torque (S1/100%) [Nm]	67
Torque (S6/40%) [Nm]	84
Speed [1/min]	24.000
Tool holder	HSK - A63
Spindle tilting [°]	-100/+100
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	4.000

Optional spindle / head

Reinforcement (pivot axes) [Nm]	8.000
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Positioning step [°] continuous

Optional spindle / head

Type	T30C CSC
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Power (S1/100%) [kW] 50

Power (S6/40%) [kW] 62

Torque (S1/100%) [Nm] 251

Torque (S6/40%) [Nm] 313

Speed [1/min] 20.000

Head rotation [°] -360/+360

Reinforcement (tilting axes) [Nm] 8.000

Reinforcement (pivot axes) [Nm] 8.000

Positioning step [°] continuous

Optional spindle / head

Type	T21C CSC
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Power (S1/100%) [kW] 29

Power (S6/40%) [kW] 38

Torque (S1/100%) [Nm] 69

Torque (S6/40%) [Nm] 91

Speed [1/min] 24.000

Tool holder HSK - A100

Spindle tilting [°] -110/+110

Optional spindle / head

Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	4.000
Reinforcement (pivot axes) [Nm]	4.000
Positioning step [°]	continuous

Optional spindle / head

Type	T15C
Power (S1/100%) [kW]	42/50
Power (S6/40%) [kW]	50/65
Torque (S1/100%) [Nm]	67/96
Torque (S6/40%) [Nm]	84/124
Speed [1/min]	24.000/15.000
Tool holder	HSK - A63 / HSK - A100
Spindle tilting [°]	-115/+115
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	5.400
Reinforcement (pivot axes) [Nm]	3.120
Positioning step [°]	continuous

Optional spindle / head

Type	U3C
Power (S1/100%) [kW]	42/63
Power (S6/40%) [kW]	50/76
Torque (S1/100%) [Nm]	67/200

Optional spindle / head

Torque (S6/40%) [Nm]	84/242
Speed [1/min]	24.000
Tool holder	HSK - 63 / HSK-A100
Spindle tilting [°]	-180/+180
Head rotation [°]	-360/+360
Reinforcement (tilting axes) [Nm]	5.400
Reinforcement (pivot axes) [Nm]	5.400
Positioning step [°]	continuous

Other

Clamping surface [mm]	5.000 x 2.800
Workpiece weight [kg/m2]	7.000
Feed rate [mm/min]	40.000
Acceleration [m/s2]	3
Machine weight [kg]	103.900